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Steve Allison Manager Premier Building Products Ltd

# BTS2230-1 CERTIFICATE OF TEST: TR-221017-1&2 + TR221025-1 v2

# <u>Measurement of Fixing Shear Resistance to Assess the (vertical) Tile Weight Capacity of</u> <u>the 13mm thick PBP Water Resistant Gypsum Board</u>

## 1. Objective:

- 1.1 BEAL Testing Services were contracted by Premier Building Products Ltd to verify that the 10mm and 13mm thick Water-Resistant Gypsum Board product, supplied by the client, when ceramic tiles are adhered, will meet the performance requirements of the New Zealand Building Code and a specified tile weight of 26Kg/m<sup>2</sup> for the 10mm product and 40Kg/m<sup>2</sup> for the 13mm product, based on a specified timber frame fixing detail. (Stud centres 600mm and fixing centres max. 150mm as per Table 1).
- 1.2 A comparison with the performance of a similar water-resistant gypsum board product, was carried out by way of fixing shear resistance testing. An engineer would then assess the results.

#### 2. Methodology:

2.1 Measurement of potential creep using a shear resistance test, BEAL TP145 'Fixing Shear Resistance', was selected for the purpose.

#### 3. Test Specimen:

3.1 5 specimens approx. 100mm x 90mm (well clear of any tapered edge) of each of the two brands of 13mm thick water-resistant gypsum board product were prepared and screw-fixed by way of 6g x 40mm long self-tapping screws, to a timber block as per the test procedure. A steel bar was then fixed to the timber block to enable it to be held in the jig of the Universal Testing Machine. Refer photo.

#### 4. Specimen Conditioning – if any:

4.1 Specimens were prepared at room conditions.

#### 5. Test Criterion:

5.1 A structural engineer was asked to assist in the development of this assessment procedure.

5.2 The purpose of the method was to measure the shear resistance of typical screw fixing in order to assess the board's tile weight carrying capacity. The test results would be subject to the evaluation procedure described in Appendix B of AS/NZS1170. Refer calculation sheet.

# 6. Test Result:

Two sets of test results were produced, though one test result for the PBP product was discounted, owing to a non-conforming preparation process.

Specimen Break distance(mm)		Maximum Force (N)	Limiting Fixing Load*	
2221-1	3.29	414	162.5	
2221-2	4.18	484	156.25	
2221-3	6.29	327 (abnormally low)	143.25	
2221-4	2221-4 4.22		193.75	
Average		414	163.94	
SD		56.0	21.43	

TR221017-1 13mm Premier Building Products Water Resistant Gypsum Board

\* taken from the graph

### TR221017-2 13mm Aqualine Gypsum Board

Specimen	Break distance(mm)	Maximum Force (N)	Limiting Fixing Load*
2222-1	9.10	756	237.5
2222-2	6.79	740	287.5
2222-3 5.03		715	312.5
2222-4 6.05		595	200.0
2222-5 5.76		666	287.5
Average		694	265.0N
SD		65.5	

\* taken from the graph

Based on the above, the engineer requested one final set of tests to represent the effects of fixing shear near a cut edge.

TR221025-1 13mm Premier Building Products Water Resistant Gypsum Board

Specimen	Break distance(mm)	Maximum Force (N)
2223-1	3.29	355
2223-2	4.18	330
Average		342
SD		18.0

## 7. Calculations:

Refer to the attached calculation sheets for the PBP board and Aqualine board.

## 8. Comment:

8.1 The shear resistance for the 13mm Premier Gypsum Board is significantly less than the NZ manufactured gypsum board product, when the fixing was tested in the centre of the board specimens. This results in a characteristic capacity of 172N (17.5Kg per screw fixing) for the Aqualine product versus a characteristic capacity of 101.78N (10.4Kg per screw fixing) for the Premier Building Product's product.

However, when considering the weight of tiles that the PBP product could carry, based on 600mm spaced studs, with fixing centres at no more than 150mm, the test results indicate that the PBP product will meet the tile weight requirement of 40Kg per sq.m. as set out in the attached table 1:

Stud Centre (maximum)	Fasteners Centre (maximum)	Lining Thickness	Tile Weight	
600mm maximum	150mm		26kg/m <sup>2</sup>	
	maximum	13mm	40kg/m <sup>2</sup>	

Tal	ble 1
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Based on the test results found in TR221025-1, 3<sup>rd</sup> graph) where testing was carried out on a fixing at a typical 11mm from a cut edge on 13mm thick board, the capacity of the fixings would appear to be satisfactory to meet the tile weight of 40Kg/m<sup>2</sup>.
Based on an extrapolation of these results, it appears that the 10mm thick board is suitable for

26Kg/m<sup>2</sup>.

- 8.3 Note that the limiting fixing load taken from each test corresponded to the point where the resistance commenced to reduce (i.e. the onset of non-linearity).
- 8.4 Based on a 40Kg per sq.m. requirement or a minimum load capacity requirement of 33.4N per fixing at the centre of a sheet, the PBP 13mm board meets this requirement.
- 8.5 Based on the 10mm PBP Water resistant gypsum board being of the same constituents and same density as the 13mm product, the 10mm board will meet the tile weight requirement of 26Kg/m<sup>2</sup>.

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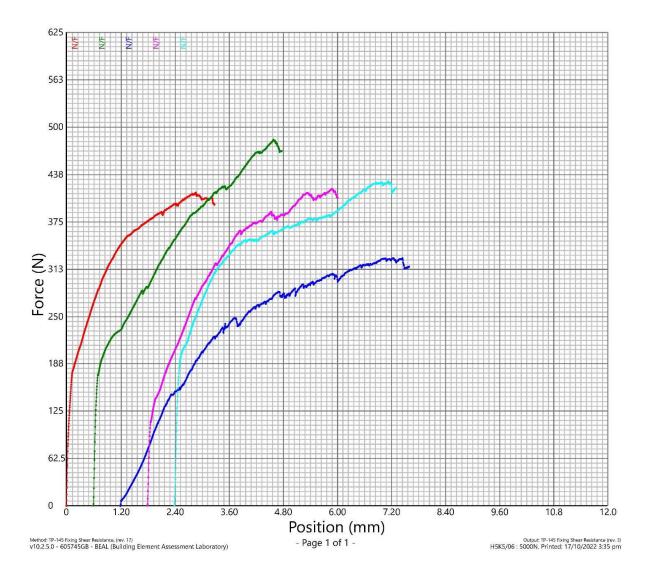
#### Mechanical Testing Using a Tinius Olsen Universal Testing Machine w H5KS Machine Output



	ADDITATOTT EIMITED
TR #:	221017-1
Client:	PBP
Job Number:	BTS2230-2
Product Name:	13mm Gypsum Bd
Conditioning:	Nil
Tested by:	D Cunngham
Calibration:	No

Method Name:	TP-145 Fixing Shear Resistance
Standard:	Nil
Speed:	1.5 mm/min
Batch Start Date and Time:	17/10/2022 2:54 pm
Graph Offset:	5.00 %

Specimen #	Diameter mm	Head diameter mm	Break Distance mm	Max Force N	MoF Description	Note Additional information	
2221-1	3.87	0	3.29	414	Simple crush point	Material crushed	
2221-2	3.87	0	4.18	484	Simple crush point	Material crushed	
2221-3	3.87	0	6.29	327	Simple crush point	Material crushed	
2221-4	3.87	0	4.22	419	Simple crush point	Material crushed	
2221-5	3.87	0	4.81	429	Simple crush point	Material crushed	
Average			4.56	414			
SD			1.11	56.0			



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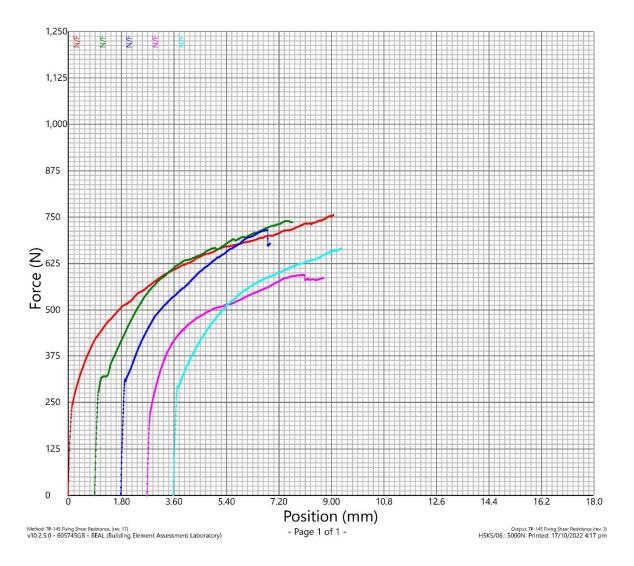
#### Mechanical Testing Using a Tinius Olsen Universal Testing Machine w H5KS Machine Output



TR #:TR221017-2Client:PBPJob Number:BTS2230-2Product Name:13mm AqualineConditioning:NILTested by:D CunninghamCalibration:No

Method Name:	TP-145 Fixing Shear Resistance
Standard:	NIL
Speed:	1.5 mm/min
Batch Start Date and Time:	17/10/2022 3:42 pm
Graph Offset:	5.00 %

Specimen #	Diameter	Head diameter		Max Force	MoF	Note
S.	mm	mm	mm	N	Description	Additional information
2222-1	3.87	0	9.10	756	Simple crush point	Screw head pulled through
2222-2	3.87	0	6.79	740	Simple crush point	Screw head pulled through
2222-3	3.87	0	5.03	715	Simple crush point	Screw head pulled through
2222-4	3.87	0	6.05	595	Simple crush point	Screw head pulled through, abnormal early failure
2222-5	3.87	0	5.76	666	Simple crush point	Screw head pulled through, abnormaly low value
Average			6.55	694		
SD			1.56	65.5		



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#### AS/NZS1170.0 Appendix B Analysis

BTS2230-1 TR221017-1&2

Fixing shear resistance test of 13mm PBP Water resistant Gypsum Board

Step One: Enter the number of samples and their test value.							
Must also adjust Mean, SD, and Samples Size formulas below.							
Sample Number	Derived test values (N)	- at the first indication of failure					
1	162.5						
2	156.25						
3	143.25						
4	193.75						
5							
Mean	163.938						
SD	21.431						
CoV	13.073						
Sample size	4.000						
CoV Correction	13.890						

#### <u>Step 2: To find the relevant Kt value for the COV or COV(cor), must turn into a</u> percentage(COV\*100)

	Interpolation	5			
COV(%)	13.073				
We use the row f	rom the table	which refers	to our number of samp	les.	
	Table COV	Lower & Up	per COV's k_t's from the	e table	
Lower Range	15	1.5			
Upper Range	20	1.74			
kt		1.41			
K <sub>t</sub> [COV] *	1.41		K <sub>t</sub> [COV(cor)] *		1.46
<u>N [char]</u>	101.78		N[char] from COV(cor)		98.12

\*  $\rm K_t$  value is Found in Table B1 of AS-NZS 1170.0 using interpolation or double interpolation.

#### k, Table B1 of AS NZS 1170

Coefficient of variation of Sturctural characteristics percentage

Number of units i	5	10	15	20	25	30	40
1	1.2	1.46	1.79	2.21	2.75	3.45	5.2
2	1.17	1.28	1.64	1.96	2.36	2.86	3.9
3	1.15	1.33	1.56	1.83	2.16	2.56	3.3
4	1.15	1.3	1.5	1.74	2.03	2.37	2.9
5	1.13	1.28	1.46	1.67	1.93	2.23	2.27
10	1.1	1.21	1.34	1.49	1.66	1.85	2.1

AS/NZS1170.0 Appendix B Analysis

BTS2230-1 TR221017-2

Fixing shear resistance test of 13mm AQUALINE Gypsum Board

#### Step One: Enter the number of samples and their test value.

Must also adjust Mean, SD, and Samples Size formulas below.

Sample Number Derived test values (N) - at the first indication of failure

	1	237.5
	2	287.5
	3	312.5
	4	200
	5	287.5
Mean		265.000
SD		45.415
CoV		17.138
Sample size		5.000
CoV Correctio	on	17.995

#### <u>Step 2: To find the relevant Kt value for the COV or COV(cor), must turn into a</u> percentage(COV\*100)

	Interpolation				
COV(%)	13.073				
We use the row fi	om the table	which refers to our number of sam	nples.		
	Table COV	ower & Upper COV's k_t's from t	he table		
Lower Range	15	1.46			
Upper Range	20	1.67			
kt		1.38			
K <sub>t</sub> [COV] *	1.38	K <sub>t</sub> [COV(cor)] *	1.46		
N [char]	172.22	22 N[char] from COV(cor) 13			

\* K<sub>t</sub> value is Found in Table B1 of AS-NZS 1170.0 using interpolation or double interpolation.

#### k, Table B1 of AS NZS 1170

Coefficient of variation of Sturctural characteristics percentage

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Number of units i	5	10	15	20	25	30	40
1	1.2	1.46	1.79	2.21	2.75	3.45	5.2
2	1.17	1.28	1.64	1.96	2.36	2.86	3.9
3	1.15	1.33	1.56	1.83	2.16	2.56	3.3
4	1.15	1.3	1.5	1.74	2.03	2.37	2.9
5	1.13	1.28	1.46	1.67	1.93	2.23	2.27
10	1.1	1.21	1.34	1.49	1.66	1.85	2.1



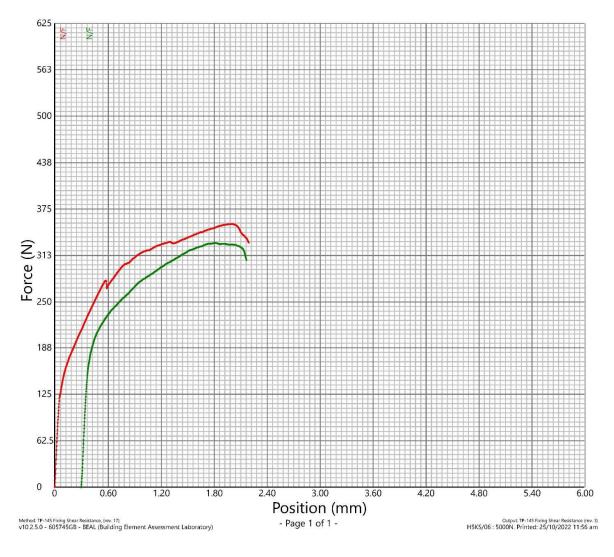
	Mechanical Testing	
Using a	Tinius Olsen Universal Testing	Machine
	w H5KS Machine Output	



ABORATORY LIMITED
tr221025-1
PBP
BTS2230-3
13mm PBP Gypsum Board
Nil
C Prouse
No

Method Name:	TP-145 Fixing Shear Resistance
Standard:	Nil
Speed:	1.5 mm/min
Batch Start Date and Time:	25/10/2022 11:45 am
Graph Offset:	5.00 %

Specimen #	Diameter	Head diameter	Break Distance	Max Force	MoF	Note
	mm	mm	mm	N	Description	Additional information
S2223-1	3.88	8.1	2.20	355	Simple crush point	Progressive crushing
S2223-2	3.88	8.1	1.87	330	Simple crush point	Progressive crushing
Average SD			2.04 0.23	342 18.0		



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